

QUALITY FEED SCREWS AND BARRELS

The more you know, the better we look.

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FOUR LARGEST CONTRIBUTORS TO PREMATURE OR EXCESSIVE WEAR

- 1. Temperature settings too low in rear.
- 2. Running the screw with no material in the barrel, purging dry.
- 3. Excessive screw RPM. Slow down RPM to recover just in time for the next shot.
- High back pressure. Creates a lot of friction at the area where the check ring contacts the tip.
 Can "load up" the screw.