

INSTALLATION GUIDELINES FOR INSERTED END CAPS

1. Install end caps on to barrel first and lightly snug the end cap bolts.
2. Always remember to tighten end cap bolts by cross tightening and to torque in stages. Refer to machine manufacturers torque specs for the end cap. To over tighten or under tighten may cause damage to the mating surfaces.
3. Once end cap is properly in place, go ahead and install the nozzle adapter.
4. Install heater bands and bring end cap and nozzle up to operating temperature. Re-torque end cap bolts and nozzle adapter.

NOTE: Always use anti-seize on all threads.

If you have any questions regarding this procedure, please call the engineers at Concor.

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